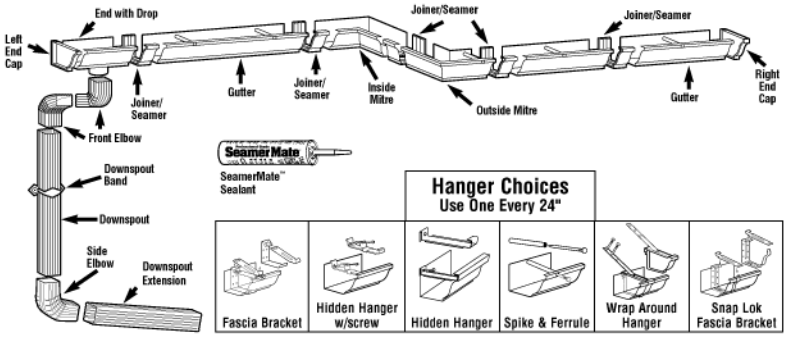
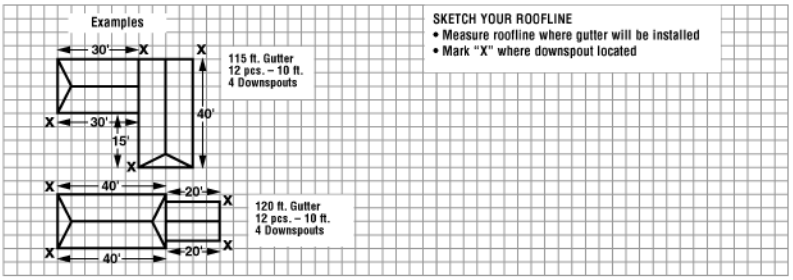
Amerimax
Home Products, Inc.

Metal Gutter System

INSTALLATION GUIDE



Hanger Choices
Use One Every 24"



SKETCH YOUR ROOFLINE
- Measure roofline where gutter will be installed
- Mark "X" where downspout located

MATERIAL SELECTION GUIDE

(NOTE: STORES MAY NOT STOCK EVERY ITEM LISTED BELOW)

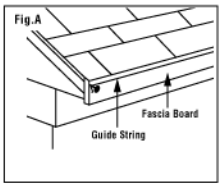
Use Chart to Fill in Quantity of each item needed to complete your job.

	QTY		QTY
Gutter: Sold in 10' sections		End Drop:	
Downspout: 10' Metal or Plastic PERM-A-SPOUT®		Wide Flange Outlet:	
Inside Mitre:		Front Elbow: Plastic or Metal	
Outside Mitre:		Side Elbow: Plastic or Metal	
Right END CAP:		Downspout Bands: Metal or Plastic	
Left END CAP:		SeamerMate™: or Mastic	
Seamer™: Easiest, Best way to connect gutters or		Strainer:	
Slip Joint Connector:		Gutter Guard: 20' rolls	
		Gutter Guard Girders: Use with Gutter Guard Rolls	
HANGER CHOICES Use one every 24"		3' Gutter Guards: Hinged Metal or Plastic	
Hidden Hanger with 1/4" Hex Head Screw:		Drip Edge: Sold in 10' sections	
Snap Lok Fascia Bracket:		Splashblock: or	
Fascia Bracket:		Hinged Dripper Flipper: or	
Spike & Ferrule:		FLEX-A-SPOUT™:	
Wrap Around Hanger:		Sheet Metal Screws:	
Hidden Hanger:			

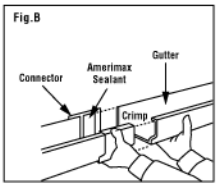
OVER FOR INSTRUCTIONS IN FRENCH ☛

INSTALLATION INSTRUCTIONS

TOOLS NEEDED:
Hammer, Screw Driver, Tape Measure, String, Pliers, Hack Saw, Tin Snips, Level, Ladder.



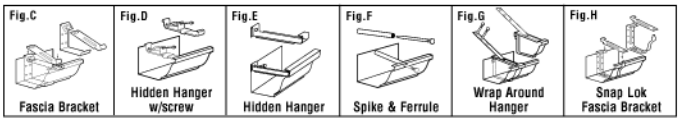
STEP 1: REMOVE old gutters and inspect fascia board. REPLACE IF NEEDED. Now would be a good time to cover fascia board with AMERIMAX FASCIA and SOFFIT. Tack a string to fascia board and level. Drop string about 1in. per 40 ft. and retack string. This is sloped toward downspout **(Fig. A)**.



STEP 2: Assemble gutter. Begin at opposite downspout side of gutter run. Fill an end cap with mastic (SeamerMate™ for best results) and attach to 1st piece of gutter. To join two gutter sections, use a seamer or slip joint (seamer directions on bag – best, easiest way to connect gutters)**(Fig. B)**.

STEP 3: Decide which hanger you will use.

Hanger Choices Use One Every 24"



(Fig.C) Fascia Brackets 4 per pack includes hanging nails. Nail along guide string every 24 inches.

(Fig.D) Hidden Hanger with screw 1/4 in. hex head screw, power drive into fascia board.

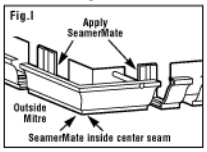
(Fig.E) Hidden Hanger Requires nail or screw.

(Fig.F) Spike & Ferrule* Insert ferrule into gutter and hammer spike through gutter, ferrule and fascia board.
** Helpful hint: yellow pine fascia boards can bend spikes. Pre-drill pilot holes if this occurs.*

(Fig.G) Wrap Around Hanger Only use when no fascia board exists. Follow directions printed on hanger bag.

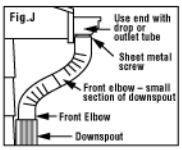
(Fig.H) Snap Lok Fascia Bracket Nails or screws required. Fasten to fascia board along sloped string guide line. Place gutter into bracket, snap top bar into slot and front of bracket.

STEP 4: Attaching Mitres



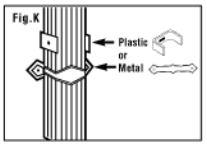
If turning a corner with a gutter, use an inside or outside mitre **(Fig.I)**. Use a seamer or slip joint to connect mitres to gutter. Apply SeamerMate™ or mastic to inside mitre joint and all connecting points as illustrated.

STEP 5: Attaching Downspout Elbows



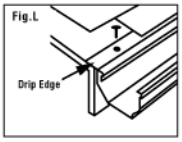
Each downspout and elbow has one end crimped. Parts are joined by fitting the larger end of one over the smaller end of the other, forcing them together tightly **(Fig.J)**. Downspouts should fit snugly against wall. Attach a front or side elbow at the downspout's bottom to direct water away from foundation.

STEP 6: Attaching Downspouts

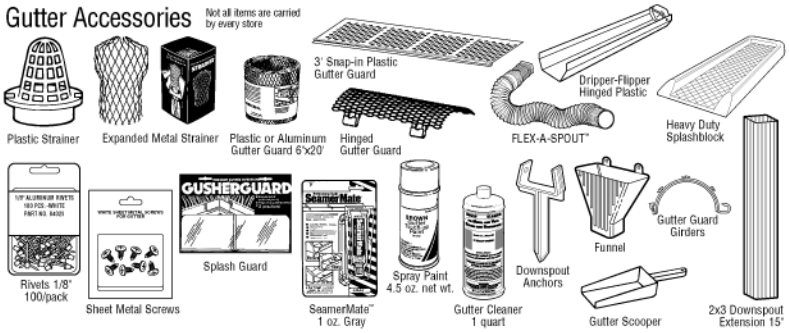


Fastan downspouts against wall with 2 bands per 10 ft. section using nails or screws **(Fig.K)**.

STEP 7: Installing Drip Edges



Help direct roof run-off into gutters. To install, lift shingles and insert drip edge under shingles. Push back until drip edge projects appx. 1/2 in. beyond fascia **(Fig.L)**. Nail under shingles every 5 ft.

Gutter Accessories

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